



System Reference	Area	Coating System	Surface Preparation	Typical Dry Film Thickness	
				Microns	Mils
III Interior Surfaces					
N-1	Interior surfaces (machinery spaces, interior of shale shaker, ballast control, mud pump room, storage areas, bulkheads, ceilings, etc.)	Dimetcote 9 Series Inorganic Zinc Coating	SSPC-SP 10 (Sa 2 1/2)	75 - 100	3 - 4
		Amercoat 385 Multi-purpose Epoxy Coating		125 - 150	5 - 6
		Amercoat 450 Series Aliphatic Polyurethane		50 - 75	2 - 3
				300 - 375	12 - 15
N-2		Amercoat 240 Universal Epoxy	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amercoat 240 Universal Epoxy		100 - 150	4 - 6
				200 - 300	8 - 12
N-3		Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amercoat 385 Multi-purpose Epoxy Coating		100 - 150	4 - 6
				200 - 300	8 - 12
O-1	Living quarters (under insulation or uninsulated)	Amercoat 5105 Series Alkyd Primer	SSPC-SP 10 (Sa 2 1/2)	50 - 75	2 - 3
		Amercoat 5400 Series Alkyd Gloss Enamel		50 - 75	2 - 3
				100 - 150	4 - 6
O-2		Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amercoat 385 Multi-purpose Epoxy Coating		100 - 150	4 - 6
				200 - 300	8 - 12
P-1	Bilge areas	Amercoat 240 Universal Epoxy	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amercoat 240 Universal Epoxy		100 - 150	4 - 6
				200 - 300	8 - 12
P-2		Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amercoat 385 Multi-purpose Epoxy Coating		2 x stripe	2 x stripe
		Amercoat 385 Multi-purpose Epoxy Coating		100 - 150	4 - 6
				200 - 300	8 - 12
Q-1	Decks (interior walking surfaces in machinery spaces)	Epok Screed	SSPC-SP 10 (Sa 2 1/2)	NA	NA
		Epok Tread Tiles (low profile)			
Q-2		Amerlock Series High-solids Epoxy	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
		Amerlock Glass Flake Epoxy Series (with Amercoat 888 Anti-slip Additive)		250 - 300	8 - 12
				350 - 450	12 - 18
Notes:					
(1) The above schemes are offered as a guide to product selection for optimum performance. Exact recommendations and information regarding specific product characteristics, health and safety concerns, and other variations of these typical schemes to suit local conditions will be provided by local PPG representatives.					
(2) Amercoat 91 or Amercoat 253 can also be used following the same procedure as Amercoat 90. Contact PPG for specific tanklining recommendations.					
(3) Coating certification depends on tank size. Contact PPG Technical Service for specific requirements.					