

Floating Production Storage and Offloading ¹

Global System Guide

System Reference	Area	Coating System	Surface Preparation	Typical Dry Film Thickness	
				Microns	Mils
III Interior Surfaces					
M-1	Accommodation spaces, bulkheads and overheads insulated or uninsulated and Machinery spaces and engine rooms, bulkheads and overheads	Amercoat 5105 Series Amercoat 5400 Series	SSPC-SP 10 (Sa 2 1/2)	50 - 75	2 - 3
				50 - 75	2 - 3
				100 - 150	4 - 6
M-2	Machinery spaces and engine rooms, bulkheads and overheads	Amercoat 385 Multi-purpose Epoxy Coating Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
				100 - 150	4 - 6
				200 - 300	8 - 12
M-3		Amercoat 385 Multi-purpose Epoxy Coating Amercoat 229 Series Epoxy Acrylic Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
				50 - 75	2 - 3
				150 - 225	6 - 9
N-1	Walking surfaces, accomodation spaces	Amercoat 385 Multi-purpose Epoxy Coating Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
				100 - 150	4 - 6
				200 - 300	8 - 12
O-1	Walking surfaces ² machinery spaces	Amercoat 385 Multi-purpose Epoxy Coating Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
				100 - 150	4 - 6
				200 - 300	8 - 12
O-2		Amerlock Series High Solids Epoxy Amerlock Glass Flake Epoxy Series (with Amercoat 888 Anti-slip Additive)	SSPC-SP 10 (Sa 2 1/2)	100 - 150	4 - 6
				250 - 300	10 - 12
				350 - 450	14 - 18
P-1	Bilges and tank tops	Amercoat 385 Multi-purpose Epoxy Coating Amercoat 385 Multi-purpose Epoxy Coating Amercoat 385 Multi-purpose Epoxy Coating	SSPC-SP 10 (Sa 2 1/2)	100 - 150	6 - 7
				2 x stripe	2 x stripe
				100 - 150	6 - 7
		200 - 300	12 - 14		
P-2		Amercoat 240 Universal Epoxy Amercoat 240 Universal Epoxy Amercoat 240 Universal Epoxy	SSPC-SP 10 (Sa 2 1/2)	100 - 150	6 - 7
				stripe	stripe
				100 - 150	6 - 7
		200 - 300	12 - 14		
Notes:	<p>(1) The above schemes are offered as a guide to product selection for optimum performance. Exact recommendations and information regarding specific product characteristics, health and safety concerns such as SOLAS, and other variations of these typical schemes to suit local conditions will be provided by local PPG representatives.</p> <p>(2) Amercoat 885 or 886 may be added to the last coat should an anti-slip surface be desired.</p>				