



DIAMOND OFFSHORE DRILLING PAINT REFERENCE INFORMATION

14-Dec-05

PRODUCT USE	PRODUCT NAME	PRODUCT NUMBER	COLOR	VOLUME SOLIDS	WET FILM MILS	DRY FILM MILS	PAINT COVERAGE		REQUIRED THINNER	POT LIFE @ 70°F	OVERCOAT INTERVALS				MIN. TEMP. APPLIED
							Ft ² /gal				70°F		90°F		
							No Loss	30% Loss			Min	Max	Min	Max	
EXTERIOR SURFACES															
Primer	Amerlock 400	Amerlock 400	Haze green	83	6-8	5-6	266	186	65	2.5 hrs	16 hrs	3 mos	8 hrs	2 mos	40°F
Stripe Coat	Amerlock 400	Amerlock 400	Dodi gray	83	6-8	5-6	266	186	65	2.5 hrs	16 hrs	3 mos	8 hrs	2 mos	40°F
Intermediate	Amerlock 400	Amerlock 400	Ivory	83	6-8	5-6	266	186	65	2.5 hrs	16 hrs	1 mo	8 hrs	14 days	40°F
Topcoat - Urethane	Amercoat 450H	Amercoat 450H	Dodi gray	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	White	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Dodi yellow	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Dodi red	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Dodi blue	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Dodi orange	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Black	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
	Amercoat 450H	Amercoat 450H	Dodi green	67	3-4	2-3	537	376	101	4 hrs	4 hrs	none	2 hrs	none	20°F
Topcoat - Epoxy	Amerlock 400	Amerlock 400	Dodi gray	83	6-8	5-6	266	186	65	2.5 hrs	16 hrs	3 mos	8 hrs	14 days	40°F
POTABLE WATER															
	Amercoat 240	Amercoat 240	Buff	87	6-9	5-8	233	163	65	3 hrs	6 hrs	3 mos	3 hrs	3 mos	20°F
	Amercoat 240	Amercoat 240	White	87	6-9	5-8	233	163	65	3 hrs	6 hrs	3 mos	3 hrs	3 mos	20°F
INTERIOR MUD PITS															
	Amercoat 240	Amercoat 240	Buff	87	6-9	5-8	233	163	65	3 hrs	6 hrs	3 mos	3 hrs	3 mos	20°F
	Amercoat 240	Amercoat 240	Haze Gray	87	6-9	5-8	233	163	65	3 hrs	6 hrs	3 mos	3 hrs	3 mos	20°F
JACK UP LEGS SPLASH ZONES															
	Sigmacover TCX	5481-2001	R. Brown	72	9-11	6-7	177	124	91-92	4 hrs	6 hrs	2 mos	2 mos	14 da	41°F
	Sigmacover TCX	5481-8000	Black	72	9-11	6-7	177	124	91-92	4 hrs	6 hrs	2 mos	2 mos	14 da	41°F
	Sigmacover TCX	5481-5000	Gray	72	9-11	6-7	177	124	91-92	4 hrs	6 hrs	2 mos	2 mos	14 da	41°F
PRELOAD, BALLAST TANKS															
	Amercoat 240	Amercoat 240	Buff	87	11-13	10-11	140	98	65	3 hrs	12 hrs	3 mos	8 hrs	3 mos	41°F
	Amercoat 240	Amercoat 240	Haze Gray	87	11-13	10-11	140	98	65	3 hrs	12 hrs	3 mos	8 hrs	3 mos	41°F
DECKS															
	Tideguard 171A	Tideguard 171A	Gray	100	125-150	125-150	12	8	none	1 hr	12 hrs	7 days	8 hrs	3 days	50°F
PRECONST. PRIMER															
	DSP1M	DSP1M	Green	30	2.5	0.7	687	481	none	12 hrs.	3 days	6 mths	24 hrs	6 mths	60°F

CLEAN UP THINNER FOR ALL PRODUCTS EXCEPT TIDEGUARD 171A - #65 THINNER