

SYSTEM 6



DOMESTIC FLEET

UNDERSIDES ON SEMI'S HULL BOTTOM ON JACKUPS

AREAS TO BE COATED:

Underside areas of Main Deck on Semi's
Hull bottom on Jackups
These areas do not include the drillfloor substructure and heliport substructure.

SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants. Freshwater rinse to remove all soap residues.
2. Abrasive blast to near white metal (SSPC-SP10) to an anchor profile of 2-3 mils.
3. If blasting cannot be done, power tool clean all areas of rust and loose paint to bare metal (SSPC-SP11).

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amerlock 400 Haze Green	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
Stripe Coat	Amerlock 400 Ivory	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
2nd Coat	Amerlock 400 DODI Gray	6-8	5-6	16 hrs	3 mos	#65	1.5	83%

1. Stripe coat all weldseams, lips, edges, crevices, bolts and nuts, hard-to-get areas, and piping supports backsides.
2. Due to difficulty of access, inspect all work carefully.