

SYSTEM 5



DOMESTIC FLEET

**MUD TANKS (interior)
BRINE TANKS (interior)**

AREAS TO BE COATED:

Interior of mud tanks, sewage tanks, shaker pits and throughs and brine tanks.

SURFACE PREPARATION:

1. Pressure wash all surfaces to remove all mud and surface contamination.
2. Rough blast or power tool clean to remove all loose scale or foreign matter.
3. Rewash to remove chemical residues.
4. Abrasive blast to near white metal (SSPC-SP10) with an anchor profile of 2-3 mils.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amercoat 240 Buff	6 to 9	5 to 8	7 hrs	3 mos	#65	1.2	87
Stripe Coat	Amercoat 240 White	6 to 9	5 to 8	7 hrs	3 mos	#65	1.2	87
2nd Coat	Amercoat 240 Haze gray	6 to 9	5 to 8	7 hrs	3 mos	#65	1.2	87

1. Stripe coating is mandatory between coats. Stripe coat all welds seams, lips, edges and bolts and nuts.
2. Minimum curing time for immersed exposure at 70°F is 7 days.
3. Proper ventilation is required inside of tanks in order to remove solvents from the tanks interiors during coating and curing.

