

# SYSTEM 4-B



## EPOXY SYSTEM - LEGS(jack ups) SPLASHZONES

DOMESTIC FLEET

### AREAS TO BE COATED:

All surfaces of Legs and Saltwater Tower of jackups.  
Splashzones on columns of Semi's (10' above and below operating draft)

### SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants. Freshwater rinse to remove all soap residues.
2. Abrasive blast to Near White Metal (SSPC-SP10) to an anchor profile of 3-4 mils.

| Coating System   |                        |                         |      |                          |       |         |     |          |
|------------------|------------------------|-------------------------|------|--------------------------|-------|---------|-----|----------|
| Coating Sequence | Product Identification | Film Thickness Per Coat |      | Overcoat interval @ 70°F |       | Thinner | VOC | % Solids |
|                  |                        | Wet                     | Dry  | Min.                     | Max.  |         |     |          |
| 1st coat         | Amercoat 240 Buff      | 9-11                    | 8-10 | 9 hrs                    | 3 mos | #65     | 1.2 | 87       |
| Stripe Coat      | Amercoat 240 Haze Gray | 9-11                    | 8-10 | 9 hrs                    | 3 mos | #65     | 1.2 | 87%      |
| 2nd coat         | Amercoat 240 Black     | 9-11                    | 8-10 | 9 hrs                    | 3 mos | #65     | 1.2 | 87%      |

1. Stripe coat all weld seams, edges, pits, crevices, nuts and bolts.

2. Bethlehem legs should use Amercoat 240 Black for stripe coat and Amercoat 240 Haze Gray for 2nd coat.

