

# SYSTEM 4-A



## COAL TAR SYSTEM - LEGS (jack ups) SPLASHZONES

DOMESTIC FLEET

### AREAS TO BE COATED:

- All surfaces of Legs and Saltwater Tower of jackups.  
 Splashzones on columns of Semi's (10' above and below operating draft)

### SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants. Freshwater rinse to remove all soap residues.
2. Abrasive blast to Near White Metal (SSPC-SP10) to an anchor profile of 3-4 mils.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st coat	Amerlock 400 Haze Geen	6-8	5-6	16 hrs	14 days	#65	1.5	83
Stripe Coat	Amercoat 78HB Black	16-17	12-13	8 hrs	24 hrs	#65	1.9	78
2nd coat	Amercoat 78HB Black	16-17	12 to 13	8 hrs	24 hrs	#65	1.9	78
3rd coat	Amercoat 78HB Black	16-17	12 to 13	8 hrs	24 hrs	#65	1.9	78

1. Stripe coat all weldseams, lips, edges, nuts and bolts.