

# SYSTEM 3



## EXTERIORS, INTERIORS AND HULLS

## DOMESTIC FLEET

### AREAS TO BE COATED:

Column legs from top of splash zone to top of column and outer hull on semi's.  
 All exterior steel areas (excluding decks) including bulkheads, piping, stairways, ect.  
 Most interior areas including bulkheads, ceilings, equipment, piping, etc.  
 Drillfloor substructure and heliport substructure.

### SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants. Freshwater rinse to remove all soap residues.
2. Abrasive blast to Near White Metal standards (SSPC-SP10) to an anchor profile of 2-3 mils.
3. If blasting is not possible, power tool clean all areas of rust and loose paint to bare metal (SSPC-SP11)

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70* F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amerlock 400 Haze Green	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
Stripe Coat	Amerlock 400 DODI Gray	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
2nd Coat	Amerlock 400 Ivory	6-8	5-6	16 hrs	1 mo	#65	1.5	83%
3rd Coat	Amercoat 450H (colors desired)	3 to 4	2-3	4 hrs	unlimited	#101	2.6	67

1. Wet film thickness and VOC are calculated without adding thinner.
2. Stripe coat all weldseams, edges, lips, crevices, nuts and bolts and hard to get areas.
3. Please follow the required overcoat intervals for each product.