

SYSTEM 2



DERRICKS (spot repair) REFURBISHMENT

DOMESTIC FLEET

AREAS TO BE COATED:

Derrick - Structural Steel
To paint galvanized derricks, see System 9

SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants.
Freshwater rinse all surfaces to remove soap residues.
2. Power tool clean to bare metal (SSPC-SP11) all areas of corrosion.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70* F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat (spot prime bare metal)	Amerlock 400 Haze Green	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
Stripe Coat	Amerlock 400 DODI Gray	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
2nd Coat	Amerlock 400 Ivory	6-8	5-6	16 hrs	1 mo	#65	1.5	83%
3rd Coat	Amercoat 450H DODI Red & White	3-4	2-3	4 hrs	unlimited	#101	2.6	67%

1. Wet film thickness and VOC are calculated without additional thinner.