

SYSTEM 1-B



DECKS OR DECK TIE-INS

DOMESTIC FLEET

AREAS TO BE COATED:

All exterior decks and walkways where Tideguard 171A cannot be used.

All continuously wet decks, interior decks and walkways requiring a non skid surface.

SURFACE PREPARATION:

1. Pressure detergent wash all surfaces to be painted to remove all surface contaminants.
prior to beginning any surface preparation. Freshwater rinse to remove soap residues.
2. Abrasive blast to near white metal standards (SSPC-SP10).
3. If blasting cannot be done, power tool clean all areas of rust and loose paint to bare metal.

Coating System

Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amerlock 400 Haze Green	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
Stripe coat	Amerlock 400 DODI Gray	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
2nd Coat	Amerlock 400 Ivory	6-8	5-6	16 hrs	3 mos	#65	1.5	83%
3rd Coat	Amerlock 400 DODI Gray	6-8	5-6	16 hrs	3 mos	#65	1.5	83%

1. Use Amercoat 450H (colors desired) for all deck tie-ins.
2. Stripe coating is mandatory between coats. Stripe coat all weld seams, lips, edges, nuts and bolts using Amerlock 400 DODI Gray.
3. For non skid surface add two pints of Amercoat 886 non-skid additive to one gallon of Amerlock 400 DODI Gray. Apply product by rolling, spraying or broadcast Amercoat 886 by hand over a wet coat of Amerlock 400 DODI Gray then apply a light coat of Amerlock 400 DODI Gray to lock in the non-skid additive.
4. Wet film thickness and VOC are calculated without the use of additional thinner.