

SYSTEM 16



INTERIOR OF LIVING QUARTERS WATERBASE SYSTEM

DOMESTIC FLEET

AREAS TO BE COATED:

For interior of living quarters including walls, ceiling, door frames, metal surfaces, etc.

SURFACE PREPARATION:

1. Hand tool and/or power tool clean all areas of corrosion to bare metal.
2. Abrade the surface of all other areas of good existing coating to be repainted by sanding the surface.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat (spot prime)	Amercoat 220 White Clay Tan #1600 DODI Gray	6-14	2-5	4 hrs	unlimited	Fresh water	1.5	35%
2nd Coat (full coat)	Amercoat 220 White Clay Tan #1600 DODI Gray	5-6	2	3 hrs	unlimited	Fresh water	1.5	35%

1. Waterbase system will eliminate odors in the living quarters during application.
2. Spot priming can be done using the same color as the desired topcoat color to eliminate additional material colors being needed.

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