

SYSTEM 15



BILGE AREAS

DOMESTIC FLEET

AREAS TO BE COATED:

Bilge areas(voids) under engines and pumps.

SURFACE PREPARATION:

1. Wash entire area to remove all sludge and contamination from surface.
2. Rewash with a pressure detergent wash and fresh water rinse.
3. Repeat step 2 if necessary.
4. Hand tool and power tool clean all rust, corrosion and existing coating to bare metal (SSPC-SP11).

| Coating System | | | | | | | | |
|------------------|-------------------------|-------------------------|-----|--------------------------|--------|---------|-----|----------|
| Coating Sequence | Product Identification | Film Thickness Per Coat | | Overcoat interval @ 70°F | | Thinner | VOC | % Solids |
| | | Wet | Dry | Min. | Max. | | | |
| 1st Coat | Amerlock 400 Haze Green | 6-7 | 5-6 | 16 hrs | 3 mos. | #65 | 1.5 | 83% |
| Stripe Coat | Amerlock 400 DODI Gray | 6-7 | 5-6 | 16 hrs | 3 mos | #65 | 1.5 | 83% |
| 2nd Coat | Amerlock 400 Ivory | 6-7 | 5-6 | 16 hrs | 3 mos | #65 | 1.5 | 83% |
| 3rd Coat | Amerlock 400 DODI Gray | 6-7 | 5-6 | 16 hrs | 3 mos | #65 | 1.5 | 83% |

1. Stripe coat all weld seams, edges, crevices and hard to spray areas.