

# SYSTEM 14



## MAIN ENGINES

## DOMESTIC FLEET

### AREAS TO BE COATED:

Main engines and auxillary engines in machinery room with temperatures not exceeding 250°F.

### SURFACE PREPARATION:

1. Handtool or powertool clean all loose rust, paint or other solid materials from the surface.
2. Pressure wash and/or detergent scrub all areas. Rinse thoroughly.
3. Repeat step 2 as many times as necessary to remove all oils and grease.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat Spot Prime	Amerlock 400 Haze Green	5-7	4-6	16 hrs	3 mos.	#65	1.5	83%
2nd Coat	Amerlock 400 Ivory	5-7	4-6	16 hrs	1 mo	#65	1.5	83%
3rd Coat	Amercoat 450H (color desired)	3-4	2-3	4 hrs	unlimited	#101	2.6	67%

1. Make sure the surface to be painted is clean and free from all grease and oils.