

SYSTEM 13-B



PRELOAD & BALLAST TANKS SPOT REPAIR

DOMESTIC FLEET

AREAS TO BE COATED:

WITHOUT COMPLETE REMOVAL OF THE EXISTING COATING

For all preload, ballast and void tanks that will under go only spot repair in tanks that were previously coated with soft or hard coatings.

SURFACE PREPARATION:

Contact Diamond Offshore Corrosion Supervisor for complete surface preparation specifications.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat (spot prime)	Amercoat 240 Buff	11-13	10-11	10 hrs	3 mos	#65	1.2	87%
2nd spot coat	Amercoat 240 Haze Gray	11-13	10-11	10 hrs	3 mos	#65	1.2	87%

Contact the Diamond Offshore Corrosion Control Supervisor for surface preparation procedures for each specific project.