

SYSTEM 13-A



PRELOAD & BALLAST TANKS COMPLETE REPAINT

DOMESTIC FLEET

AREAS TO BE COATED:

FOR COMPLETE REMOVAL OF THE EXISTING COATING SYSTEM

For all preload, ballast and void tanks that will be completely repainted in tanks that were previously coated with soft or hard coatings.

SURFACE PREPARATION:

Contact Diamond Offshore Corrosion Supervisor for complete surface preparation specifications.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amercoat 240 Buff	11-13	10-11	10 hrs	3 mos.	#65	1.2	87
Stripe Coat	Amercoat 240 White	11 to 13	10 to 11	10 hrs	3 mos	#65	1.2	87
2nd Coat	Amercoat 240 Haze Gray	11 to 13	10 to 11	10 hrs	3 mos	#65	1.2	87

1. Adequate ventilation must be maintained during coating application and curing.
2. Stripe coat all weld seams, edges, lips crevices and hard to spray areas.

