

SYSTEM 11



SEA CHEST SCREENS & HYDROPHONIC TUBES

DOMESTIC FLEET

AREAS TO BE COATED:

Sea chest screens and hydrophonic tubes that are subjected to barnacle and algae growth

SURFACE PREPARATION:

1. Abrasive blast to Near White Metal (SSPC-SP10) to an anchor profile of 2-3 mils.

Coating System								
Coating Sequence	Product Identification	Film Thickness Per Coat		Overcoat interval @ 70°F		Thinner	VOC	% Solids
		Wet	Dry	Min.	Max.			
1st Coat	Amercoat 90HS White	7-9	4-6	8 hrs	7 days	#65	2.7	64%
Stripe coat	Amercoat 90HS Pearl Gray	7-9	4-6	8 hrs	7 days	#65	2.7	64%
2nd Coat	Amercoat 90HS Pearl Gray	7-9	4-6	8 hrs	7 days	#65	2.7	64%

1. Wet film thickness and VOC are calculated without additional thinner.
2. Stripe coat all world seams, edges, lips, crevices, nuts, bolts and hard to spray areas.