

New Construction Coating Specification ¹

System Reference	Surface Area	Coating System	Surface Preparation	Typical Dry Film Thickness	
				Microns	Mils
G-1	Cargo Holds ⁸	Amercoat 385 Multi-Purpose Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amercoat 385 Multi-Purpose Epoxy Coating		125 - 150	5 - 6
				250 - 300	10 - 12
G-2		Amercoat 235 Multi-Purpose Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amercoat 235 Multi-Purpose Epoxy Coating		125 - 150	5 - 6
				250 - 300	10 - 12
G-3		Amerlock AL Series High-Solids Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amerlock AL Series High-Solids Epoxy Coating		125 - 150	5 - 6
				250 - 300	10 - 12
G-4		Amercoat 240 Universal Epoxy	SSPC-SP10 (Sa 2-1/2)	200 - 250	10 - 12
G-5		Amerlock Series High-Solids Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amershield Aliphatic Polyurethane Coating		100 - 125	4 - 5
				225 - 375	9 - 11
H-1	Ballast Tanks ⁸	Amercoat 385 Multi-Purpose Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amercoat 385 Multi-Purpose Epoxy Coating		125 - 150	5 - 6
				250 - 300	10 - 12
H-2		Amercoat 235 Multi-Purpose Epoxy Coating	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amercoat 235 Multi-Purpose Epoxy Coating		125 - 150	5 - 6
				250 - 300	10 - 12
H-3		Amercoat 240 Universal Epoxy	SSPC-SP10 (Sa 2-1/2)	125 - 150	5 - 6
		Amercoat 240 Universal Epoxy		125 - 150	5 - 6
				250 - 300	10 - 12
Notes:	<p>(1) The information contained herein is a guide for illustrative purposes only. Since individual project details will vary, please consult your local Ameron representative for a detailed, project-specific specification.</p> <p>(8) A contrasting stripe coat must be applied between coats.</p>				